

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
100	90	10												
101	76.5	23.5												
102	50	50												
103	14.7	82.5												2.8
104	25.4	68.4												6.2
105	54.2	33.3												12.5
106	80.5	19	0.5											
107	72.5	27.4		0.1										
108	39	60.5		0.5										
109		97.5	2.5											
110	9	88.1	1.4											1.5
111	6	88.9												5.1
112		91.8												8.2
113	85	14	1											
114	80.9	18	1.1											
115	79.5	19	1.5											
116		96	4											
117		93.6		3.5										2.9
118	24.8	66.2	3.5											5.5
119	40.5	46.5												13
120	92.6	6.3	1.1											
1205	96.5	3		0.5										
121	89.2	9.1	1.7											
1215	91.5	6.5	2											
122	81.7	16.5		1.8										
1225	80.1	15.1	4.8											
123	70.2	24.1	5.7											
1235	59	30	11											
124	45	46	8											1
1245	43.3	42.9	10											3.8
125	33.7	54	8											4.3
1255	52.6	32	8											7.4
126	49.6	36.4	5.9											8.1
1265	51.1	27.4	7.4											14.1
127	90.9	8.3				0.8								
128	85.9	13.1				1								
129	80.4	18.3				1.3								
130	31.9	63.2				4.9								
131	8	81.6		8										2.4
132	12	76.4				4.7								6.9
133	41.6	38				2								18.4
134	90.6	6	3.4											

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	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
1345	92.9	3	4.1											
135	85.8	9.3	4.9											
1355	91.3	4.2	4.5											
136	57.2	36		6.8										
1365	83.1	8.1	8.8											
137	61.5	23.5	15											
1375	56.2	22.3	21.5											
138		82.2		16										1.8
1385	36.1	33.2	28.5											2.2
139	36.4	38	20.3											5.3
1395	36	28	26											10
140	49	23.8	12											15.2
1405	36	25	19											20
141	82.2	15.2				2.6								
142	74.2	22				3.8								
143	71.9	24.5					3							0.6
144	36.8	52.5	1.9			8.8								
145		87				11								2
146		81.5				11								7.5
147		67.6				4.5								27.9
148	93.2	4.3		2.5										
1485	87.6	1.8	10.6											
149	91.2	5.5		3.3										
1495	72.5	2.5	25											
150	81.1	11.8		7.1										
1505	45.8		53.3				0.9							
151		75		25										
152		73.9		24.6										1.5
1525	14.5		78.5			3								4
153		79.4			14.9									5.7
1535	5.5		81.7											12.8
154	4.2	63.1		22.5										10.2
1545	25.6		39.4			2								33
155	92.8	5.6				1.6								
1555	92.4		7.2	0.4										
156	91.2	6.5				2.3								
1565	86.8	5.7		7.5										
157	73.7	19.1				7.2								
1575	71.3		25.5	3.2										
158	61.6	27.1				11.3								
1585	55.2		37.9	6.9										

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PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
159	1.6	75.4				21.3								1.7
1595	36.6	30		31.5										1.9
160		69.5				22.5								8
1605	38.9	27.6		25.7										7.8
161		60.8				17.1								22.1
1615	14.3	34		36.8										14.9
162	93.6	2.4		4										
1625	87.5		6.5	6										
163	84.6		11.7	3.7										
1635	78.6		11.5	9.9										
164	67.6		25	7.4										
1645	62.3		21.5	16.2										
165		50		50										
1655		40		60										
166		49.2		49.2										1.6
1665	28.7	26.4		44										0.9
167		49.5		45										5.5
1675	25	23.7		44										7.3
168	25.1		41.8	12.1										21
1685	12	24		48										16
169	94.2		4.1				1.7							
170	73	5		22										
171	60	7.1		32.9										
172	21		42	37										
173	18.2	20		60										1.8
174	18.5	22		50										9.5
175		14.3		44.5										41.2
176	95			5										
1765	89.2			8		2.8								
1767	92.5			2.5	5									
177	81.9			16.8			1.3							
1775	84.5			11.8		3.7								
1777	69			4.5	26.5									
178	68			30			2							
1785	64.2			29.4		6.4								
1787	45			10	45									
1788	44.5			54.2		1.3								
179	38			61										1
1795	20.2			68		10								1.8
1797	13	3.5			81.2									2.3
180	41	2		53										4

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PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
1805	36.8			54.9		3.4								4.9
1807	18.2	1.6			72.2									8
181	36.8	3.6		43.8										15.8
1815	28.8			51.3		4.5								15.4
1817	18.5	8			42.5									31
182	93					7								
183	88.6			8.1			3.3							
184	75			18		7								
185					70	30								
186				74.8		23.1								2.1
187				47		48								5
188	25			43.5		16								15.5
189	92.3			4.5		3.2								
1895	96.1			1.8		2.1								
190	84.5			9		6.5								
1905	89.3			4.4		6.3								
191	64.1			19.2		16.7								
1915	70			13		17								
192	23.3			39.9		36.8								
1925	16.9			27.6		55.5								
193				52		44.5								3.5
1935	4			33		61.8								1.2
194	28.6			27.6		37.3								6.5
1945				30		65								5
195	18			29		32								21
1955	28			23.5		40								8.5
196	96.9	0.9				2.2								
197	88.9	2.6				8.5								
198	65.5	7.4				27.1								
199	28.5	15.2				56.3								
200		20				78								2
201		13				80								7
202	6	12				69.5								12.5
203	94.6	0.4				5								
204	85.9	1.2				12.9								
205	70.5	2.3				27.2								
206	7.4	7.8				84.8								
207		3				94.7								2.3
208		1				78								21
209	15	2				63								20
210	94.1			1.8			4.1							

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	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
211	75			2			23							
212	74.5			9.5			16							
213	46			18			36							
214	30			23.7			45							1.3
215	11			22.5			61							5.5
216	38.3			14.2			32.5							15
217	97					3								
218	83.3					16.7								
219	60					40								
220						96					1.5			2.5
221						53	40.5							6.5
222	24					30	28							18
223	93.2					3.3	3.5							
224	84.3					7.4	8.3							
225	65					10	25							
226	30.5					41.5	28							
227						35.5	61.5							3
228						19	71							10
229	23					13	44							20
230	80						20							
231	86.2			0.5			13.3							
232	75.5			2			22.5							
233	15.5						83.2							1.3
234							95							5
235	10						79.4							10.6
236	95.4						2.2	2.4						
2365	97.4						1.2	1.4						
237	90						7.8	2.2						
2375	82.8						9.5	7.7						
238	79.8						15.1	5.1						
2385	67						19.1	13.9						
239	66.8						26.5	6.7						
2395	25.1					3.9	45.6	25.4						
240	59.3						37.7							3
2405	21.3						52.2	23.5						3
241	46.5						43	6						4.5
2415	11.5						53	30						5.5
242	45.5						31	10.5						13
2425	31.8						34.5	23.7						10
243	96.3							3.7						
244	92.5						2.3	5.2						

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	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
245	87.8						4.2	8						
246	57.3						22.1	20.6						
247	37.1						27	34.7						1.2
248	39.4						20.3	36.6						3.7
249	46						11.6	30.4						12
250	96.9							3.1						
251	88							12						
252	78							22						
253								99						1
254	48							49						3
255	41.5							45.5	3					10
256	96.6					2.6						0.8		
2562	92.6							5	2.4					
2563	92.4					2.7			4.9					
2567	91.5					1.5			7					
257	93.1					5.5						1.4		
2572	85.7							9.6	4.7					
2573	86.9					4.7			8.4					
2577	84					2.3			13.7					
258	64					28.4						7.6		
2582	63.5							26.5	10					
2583	72.1					9.3			18.6					
2587	70.4					5.3			24.3					
259	27.5					58.2						14.3		
2592	38							46.5	15.5					
2593	45					20			35					
2597	32.2							50.8	17					
260	19.9					60.8						16		3.3
2602	30.6							48.8	17.9					2.7
2603	24.6					29.4			46					
2607	2.4					24.8			72.8					
261	23.8					56.2						14.5		5.5
2612	24.6							50	18.2					7.2
2613	11					33			52.5					3.5
2617						23			74.7					2.3
262	25.8					49.4						13.3		11.5
2622	44.5							27.5	13					15
2623	15.5					29.2			49.1					6.2
2627						23.3			70.4					6.3
263	97.9								2.1					
2635	94.6								5.2		0.2			

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	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
264	92.1							6				1.9		
2645	91.6								8		0.4			
265	72.6							21.8				5.6		
2655	82.7								16.5		0.8			
266	39.4							47			13.6			
2665	73.9								24.5		1.6			
267	29.5							52			15.6			2.9
268	29.2							49			15			6.8
2685								7.5	91.5					1
269	28.5							44			13.5			14
2695	26.5								62.5					11
270	94.4					2.7					2.9			
2705	89.4							7.3				3.3		
2706	98								1		1			
2707	98.2									1.4		0.4		
2708	96.3								1		2.7			
271	90					4.7					5.3			
2715	80.2							13.2				6.6		
2716	91.8								4.3		3.9			
2717	96.3									3		0.7		
2718	82.2								5		12.8			
272	80.9					9.1					10			
2725	63.5							25				11.5		
2726	53.6								24.4		22			
2727	67							14				19		
2728	64.6							8.1			27.3			
273	22.2					35.9					41.9			
2735								61.5			38.5			
2736	46							26.2			27.8			
2738								20			80			
274	9.5					36.7					49.3			4.5
2745									84.5			13		2.5
2746	26.3								49.5		22			2.2
2747	9									68.2		18.2		4.6
2748									21		72			7
275						38.6					55.5			5.9
2755									85			10		5
2756	16								43.3		34.1			6.6
2757											80			20
2758	24.2								17.7		48.4			9.7
276	9					36.2					41.8			13

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	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
2765									80			10		10
2766									53		32			15
2767	29.8							6.7		45.5				18
2768	12								20		52			16
277	97.7										2	0.3		
278	93.9										5.1	1		
279	85										15			
280											92			8
281											86			14
282											65	19		16
283	95.6										3.5	0.9		
284	92.9										4.5	2.6		
285	68										20	12		
286											75	25		
287											72	24		4
288	25.8										48.6	19		6.6
289	43.3											40	16.7	
290	97.4										1.3	1.3		
2905	94.8										1.8	3.4		
291	96.4										1.5	2.1		
2915	90										3.7	6.3		
292	92.5										3.5	4		
2925	74.5										9.5	16		
293											50	50		
2935	34.9										22.8	42.3		
294	25.4										32.6	37		5
2945	38										24	35		3
295	16.5										37	36.5		10
2955	8										26.5	55		10.5
296											32.1	45.3		22.6
2965	3.1										20.6	58.5		17.8
297	92.6										1.4	6		
2975	97											3		
298	89										2	9		
2985	87.5										1	11.5		
299	73										4	23		
2995	75.8										2.6	21.6		
300											18	82		
3005	32.5										5	62.5		
301											16	81		3
3015	32.1										8.5	56.2		3.2

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	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
302	5										10	74.3		10.7
3025	16										6	67.2		10.8
303		1.4									15.6	63.1		19.9
3035	18.5										3	60		18.5
304	95.6											2.4	2	
305	89.9	0.1										10		
306	80											20		
307	20.5											77.2		2.3
308	11											77.5	5	6.5
309	13.4											60.9	4.2	21.5
310	89.9											6.9	3.2	
3105	92.8											4.2	3	
311	82.7											14	3.3	
3115	85.1											9.5	5.4	
312	54.2											35.2	10.6	
3125	73											17.7	9.3	
313	20											63	17	
3135	33											43.5	23.5	
314	17.2											61.7	20	1.1
3145	17.4											50	30	2.6
315	3											67.2	24	5.8
3155	3.5											56	35	5.5
316												50	31	19
3165	16.9											46.7	24.2	12.2
317	92											1.8	6.2	
318	92.8											2.6	4.6	
319	85.6											5.8	8.6	
320	25.5											33	41.5	
321	11											41	46.1	1.9
322	6.3											39.8	48.6	5.3
323												38	47	15
324	94.6	0.2										1.4	3.8	
3242	90.4											1.6	8	
3245	88											0.8	11.2	
3248	89	1										3.5	6.5	
325	85.8	1.1										6.1	7	
3252	83.9											3.2	12.9	
3255	79.3											1.6	19.1	
3258	83.8	3.6										12.6		
326	59	7										34		
3262	55.7											9.7	34.6	

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	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
3265	57.6											4.4	38	
3268	67	7.3										25.7		
327	31.5	11										57.5		
3272	15.4											16.8	67.8	
3275	27.1											7	65.9	
3278	49	11										40		
328	10	14										74.4		1.6
3282	10											19.5	67.8	2.7
3285	23.1											8.5	66.2	2.2
3288	27.3	15.4										55.5		1.8
329		13.5										83.4		3.1
3292											10.7		80.3	9
3295	12.2											7.9	74.5	5.4
3298	11	16										64		9
330	45	5.3										34.9		14.8
3302											4		78	18
3305		19										68		13
3308	7.3	16.7										53.7		22.3
331	93.6												6.4	
332	93.5	0.5											6	
333	79.2												20.8	
334		3.8											91.8	
335	12.5										4.4		80.8	6.2
336											0.5		89.2	10.8
337	91.5	2.5										6		
3375	91.1	0.9											8	
338	88.1	3.6										8.3		
3385	74.6	1.5											23.9	
339	71.4	8.3										20.3		
3395	44.8	2.9											52.3	
340	45.2	15.9										38.9		
3405	9.1	5.8											85.1	
341		27.3										67.4		5.3
3415		6.3											86.5	7.2
342		25										65		10
3425		5.5											82.2	12.3
343		24										57		19
3435		4.1											72.8	23.1
344	94.8	2.2										3		
345	89.5	4										6.5		
346	85.6	5.9										8.5		

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	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
347	7.8	36.2										43	13	
348		38										60		2
349		38.1										49.3		12.6
350	44.4	14.4										21.5		19.7
351	91.6	1.9											6.5	
352	86.7	2.7											10.6	
353	82.5	3.4											14.1	
354		21.3											78.7	
355		23.5											75	1.5
356		20.6											73.5	5.9
357		13.6											59.1	27.3
358	90.9	5.8										3.3		
359	89.8	6.4										3.8		
360	69.5	19										11.5		
361	42	38										20		
362	27.5	44										26		2.5
363	39.2	38										19.6		3.2
364	27.5	42.5										21		9
365	93.2	4.9											1.9	
366	89.4	6.8											3.8	
367	56.3	31.8										11.9		
368		78										22		
369	37.2	47										15		0.8
370	31.8	47.7										16.2		4.3
371	47.9	28.4										10		13.7
372	93.6	4.8											1.6	
373	87.6	9											3.4	
374	73	22											5	
375	29	53.6											17.4	
376	30.5	49.6											18.6	1.3
377	8.3	64.4											22.5	4.8
378	18.8	45.5											17.5	18.2
379	86.6	12											1.4	
380	75.6	21.6											2.8	
381	71	25.7											3.3	
382	53.6	40.4											6	
383	32.1	57											8	2.9
384		84.1											10.5	5.4
385	22.5	55											7.5	15
386	87.5	11.8											0.7	
387	73.8	24.2											2	

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
388	60.8	36.5											2.7	
389	53	42.8											4.2	
390		92.2											7.1	0.7
391	14	74.4											6.6	5
392		86.6										4.4		9
393	93.4	6.5											0.1	
3935	91.5	8.5												
394	78	21.2											0.8	
3945	67.9	31.8										0.3		
395	54.3	44.1											1.6	
3955	54.2	45.4										0.4		
396	44	53.5											2.5	
3965	50	49.3										0.7		
397	45.2	50											3	1.8
3975	22.8	73.2										1.3		2.7
398	3.3	89.1											4.3	3.3
3985	5	87.2										1.8		6
399	7.6	81.4											4.4	6.6
3995	40.4	41.3										1.2		17.1
400	97.9											0.1		2
401	97													3
402	95.1											0.1		4.8
403	89.8											0.4		9.8
404	86.2											0.3		13.5
405	79.2											0.8		20
406	97.3					0.2								2.5
407	95					0.4								4.6
408	92.4					0.7					0.4			6.5
409	89.3					0.8					0.4			9.5
410	83					1.8					1.5			13.7
411	74.6					3					1.5			20.9
412	55.3					2.6					2.9			39.2
413	96.7												0.9	2.4
414	94.8												1.2	4
415	92.2												1.8	6
416	86.5												3.2	10.3
417	83.4										1		2.9	12.7
418	73.5										1.2		5.4	19.9
4119	53.5										9.5		2.2	34.8
420	97.5	0.2									0.5			1.8
421	96.2	0.2									1			2.6

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
422	94.4										0.8			4.8
423	87.2	0.1									1.5			11.2
424	86.9										3.1			10
425	77.6										5.8			16.6
426	40										11			49
427	98.9										0.3			0.8
428	97.3	0.2									0.5			2
429	95.5										1.5			3
430	90.7										3.3			6
431	72.2										10			17.8
432	60										14.7			25.3
433	56.5					2.8					13			27.7
434	95.6			2.4									2	
435	92.5			4.2							0.4		2.9	
436	85.8			7.6							1.2		5.4	
437	55.3			17.2		4.8							22.7	
438				49.4							5.1		45.5	
439				46.9							4		49.1	
440	55			8							5.5			31.5
441	95			1.6									3.4	
442	87.5			4.2							0.8		7.5	
443	83.4			5.7							0.9		10	
444	70.1			11.5								3.4	15	
445	22.2			26							2.2		49.6	
446	8			34.2								5.8	52	
447	16.3			22.2								0.5	40.6	20.4
448		49.4				26.6						24		
4485	51.3	27				2.2								19.5
449	1.8	50.5				25.2						22.5		
4495	69.3	18.4				1.2								11.1
450	15	43.6				22						19.4		
4505	79.6	12.4				1								7
451	82.5	8.6				4.8						4.1		
4515	88.4	7.1				0.5								4
452	89.2	5.1				3.1						2.6		
4525	93.6	4.1				0.5								1.8
453	94	2.9				1.7						1.4		
4535	95.5	2.9				0.3								1.3
454	97.1	1.6				0.7						0.6		
4545	97.5	1.6				0.2								0.7
455	46.2	31.8		1.2										20.8

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
456	44.9	41.5		7.3							6.3			
457	48.2	41.7		6.1							4			
458	85.8	11.7		1.6							0.9			
459	90.2	8.4		1							0.4			
460	93.3	5.7		0.7							0.3			
461	95.9	3.7		0.3							0.1			
462	47.2	24.2				5.7								22.9
4625		17		41										42
463	45.3	31.1				8.5								15.1
4635	58.4	14		16.6										11
464		67.2				21.8						11		
4645	81.7	5.3		7.8										5.2
465	84.6	9.6				3.9					1.9			
4655	87.6	3.5		5.6										3.3
466	91	5.6				2.2					1.2			
4665	93.7	1.9		2.9										1.5
467	94	3.7				1.4					0.9			
4675	96.4	1.2		1.6										0.8
468	96.9	1.9				0.8						0.4		
4685	97.8	0.9		1										0.3
469	17.5	29		28										25.5
4695		39				32.8								28.2
470	23.5	33		36							7.5			
4705	63	10.2				12.4								14.4
471	34.1	33.6		28.8							3.5			
4715	76.4	7				8								8.6
472	73.4	15.1		8.3		2.3					0.9			
4725	88.4	3.1				3.8								4.7
473	91.6	3.2		5							0.2			
4735	93.7	1.8				2.2								2.3
474	95.7	1.9		2.4										
4745	96.2	1.2				1.3								1.3
475	96.5	1.7		1.8										
4755	97.8	0.7				0.8								0.7
476		43.4				23.9					10.9			21.8
477		42.5				32.7								24.8
478		44.6				44.6					10.8			
479	78.2	9.7				8.7					3.4			
480	92	3.8				3.2					1			
482	96.5	1.5				1.5					0.5			
482	97.6	1.1				1					0.3			

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
483	25	28				30								17
484	16.5	36				42								5.5
485		50				50								
486	86.9	6.1				7								
487	93	3.4				3.6								
488	95.9	1.9				2.2								
489	97.3	1.2				1.5								
490	36.1			42.5								7.7		13.7
491	35.2			50		2.5						7.3		5
492	43			46		3						8		
493	84.4			10.7		3.5						1.4		
494	95			3		1.8						0.2		
495	96			2.3		1.5						0.2		
496	97.5			1.6		0.9								
497				44.4		11.1							26.6	17.9
4975				65								15		20
498				58		6							34	2
4985	56.8			30.6								7.1		5.5
499				63.5		3.5							33	
4995	73.8			19.7								4.6		1.9
500	79.2			12.5		2.7							5.6	
5005	82.4			13.6								2.9		1.1
501	94.1			3.3		1.4							1.2	
515	93.6			4.9								0.8		0.7
502	96.1			2.4		0.8							0.7	
5025	95.7			3.4								0.4		0.5
503	98.2			1.1		0.5							0.2	
5035	98.3			1.3										0.4
504	29.6			29.3		10.6					5.5			25
505	32.5			34		12.5					6			15
506	38.5			42		5.4					7.8			6.3
507	86.6			7.5		4.5					1.4			
508	93.4			3.5		2.5					0.6			
509	96.2			1.9		1.6					0.3			
510	97.5			1.2		1.1					0.2			
511	30						6.2	44.1						19.7
5115	38.2					33.6						8.2		20
512	24					33	16	6					21	
5125	68.2					18						4.8		9
513	41					7	36						16	
5135	78.6					12.4						3		6

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
514	87.3						8.7						4	
5145	88.3					6.5						1.6		3.6
515	92.2						5.8						2	
5155	95					2.8						0.7		1.5
516	95.6					0.4	2.5						1.5	
5165	98.2					1.1						0.3		0.4
517	97.9					0.2	1.3						0.6	
5175	98.9					0.6						0.2		0.3
518	43.1							30.2					7.9	18.8
5185	40.5			29							15.5			15
519	8.4			22				38					31.6	
5185	45			30.6							15.4			9
520	14			14.7				46.2					25.1	
5205	73			16							8			3
521	78.5			3.1				10.7					7.7	
5215	87.3			7.7							3.4			1.6
522	85.9			2.2				7.3					4.6	
5225	93.1			4.2							1.7			1
523	91.5			1.3				4					3.2	
5235	97.1			1.8							0.7			0.4
524	97					1.9							1.1	
5245	98.5			0.9							0.3			0.3
525	35.6							20.7	27.7					16
5255	26.5								45.5			9.5		18.5
526	33.1							29.4	31.2					6.3
5265	58								23.5			5.9		12.6
527	37.5					10.5		12	40					
5275	69.8								16.9			5		8.3
528	80					3		3.6	13.4					
5285	86.7								7.2			2.3		3.8
529	92.2							3.3	4.5					
5295	93.9								3.3			1		1.8
530	94.5					0.9		1.2	3.4					
5315	96.8								1.8			0.5		0.9
531	97.2					0.4		0.5	1.9					
5305	98.4								0.8			0.2		0.6
532	36.5								23				20.5	20
533	14								35.2				38.8	12
534	15.4								36.8				42.2	5.6
535	85.8								6				7	1.2
536	84.7					4.5							10.8	

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
537	94.2								2.3				2.9	0.6
538	95.5					1.5							3	
539	25	5.8									53			16.2
5395		19		23.5							57.5			
540		14		6							80			
5405	62.3	7.5		6.9							23.3			
541	15.3	11									73.7			
5415	75.5	5		4.5							15			
542	82.7	1.8									15.5			
5425	87.5	2.6		2							7.9			
543	93.9	0.8									5.3			
5435	94.1	1.3		1							3.6			
544	97	0.5									2.5			
5445	96.3	0.8		0.7							2.2			
545	97.6	0.4									2			
5455	98.4	0.4		0.2							1			
546	40.5	9									33			17.5
5463	33.8											37.8		28.4
5467	39.4	13.7									28.2			18.7
547	12.9	20.6									66.5			
5473	67.3	0.4										21.4		10.9
5477	64.5	7.8									17			10.7
548		27.6									72.4			
5483	84	0.2										10.3		5.5
5487	78.2	5									10.4			6.4
549	83.4	3.6									13			
5493	91.9	0.4										5.2		2.5
5497	89.3	2.5									5.2			3
550	90.9	2.2									6.9			
5503	95.6	0.4										2.7		1.3
5507	93.9	1.6									2.8			1.7
551	93.5	1.1									4.2	0.8		0.4
5513	98.3	0.2										1.1		0.4
5517	97.1	0.8									1.4			0.7
552	97	0.8									2.2			
5523	98.8	0.2										0.8		0.2
5527	97.6	0.8									1.1			0.5
553	47	17.3									23.3			12.4
5535	34.8											9.8	27.2	28.2
554	35.7	28.7									33.5	0.5		1.6
5545	69.8											2.3	15.7	12.2

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
555	47.1	23.2									25	4.7		
5555	80.3											0.2	12.3	7.2
556	84.8	6.2									7	1.6		0.4
5565	89.4											0.4	6.2	4
557	92.1	3.1									3.3	1.1		0.4
5575	93.2												4.4	2.4
558	95.2	2.1									2.1	0.6		
5585	96.5												2.3	1.2
559	96.4	1.5									1.1	0.6		0.4
5595	97.9	0.2											1.4	0.5
560	13.2			9.3									60	17.5
5605	33.1	22									26			18.9
561				17.6									81	1.4
5615	69.9	8.9									11.9			9.3
562	2.2			14								0.8	83	
5625	81.3	6									7.6			5.1
563	77.7			3.3								0.8	18.2	
5635	91.3	2.9									3.4			2.4
564	87.8			1.4									10.8	
5645	95.4	1.7									1.8			1.1
565	93.2			0.8									6	
5655	96.9	1.2									1.3			0.6
566	96.6	0.1		0.2									3.1	
5665	97.9	0.9									0.7			0.5
567	23.5			8.9									54.9	12.7
568	13.2			13									72.8	1
569	9.5			8.5									82	
570	80.6			1.7								0.2	17.5	
571	91.2			0.6									8.2	
572	94.3			0.4									5.3	
573	96.8												3.2	
574	57.8	22									10.2			10
5743	32.4	32.6									15			20
5747		58											17	25
575	35.7	40									19			5.3
5753	54.1	23.3									10.3			12.3
5757	52.5	25.4											9.4	12.7
576	58.2	28.3									12		1.5	
5763	70.5	14.8									6.6			8.1
5767	74.8	11.8											5.5	7.9
577	90.2	6.8									2.2		0.8	

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
5773	84.8	7.2									3.3			4.7
577	86.8	6.1											2.9	4.2
578	93.8	4.2									1.4		0.6	
5783	90.9	4.4									2.1			2.6
5787	93.8	3.2											1.3	1.7
579	95.3	3.1									1.2		0.4	
5793	94.8	2.6									1.2			1.4
5797	96.2	2.1											0.8	0.9
580	97	2.4									0.6			
5803	97.2	1.6									0.6			0.6
5807	97.9	1.3											0.4	0.4
581	33.9	45.6									5.5			15
5815	29.5	42									4.7			23.8
582	34.5	54.6									5.5			5.4
5825	52.6	32.9									3.8			10.7
583	44.7	50									3.3		2	
5835	81.2	11.6									1.4			5.8
584	81.1	17.6									1.3			
5845	87.6	7.8									0.9			3.7
585	87	12.2									0.8			
5855	93.9	4									0.4			1.7
586	91.8	7.7									0.5			
5865	95.8	2.7									0.3			1.2
587	94.5	5.2									0.3			
5875	97.6	1.7									0.1			0.6
600	97.4	2.6												
601	95.4	4.6												
602	92	7.9										0.1		
603	85.8	14.1										0.1		
604	78.2	21.6												0.2
605	9.2	90										0.4		0.4
606		98.6										0.5		0.9
607	97.9	2.1												
608	96.8	3.2												
609	94.1	5.7												0.2
610	89.6	10												0.4
611	81.3	17.5										0.1		1.1
612	48.6	48.8										0.5		2.1
613	9.4	85.7										1		3.9
614	97.9	1.8												0.3
615	96.6	2.9												0.5

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
616	95.1	4												0.9
617	89.8	8												2.2
618	81.2	14.5										0.3		4
619	40	50.2										1.2		8.6
620		87.3										1.6		11.1
621	98.1	0.2											1.3	0.4
622	96.4												2.7	0.9
623	91.9												5.8	2.3
624	82.2												12.5	5.3
625	71.4											0.6	18.9	9.1
626	20												59	21
627	13											9	46	32
628	97.9											0.7	1.4	
629	96.6											1.8	1.5	0.1
630	93.3											4.4	2	0.3
631	87.1											10.2	2	0.7
632	76.3											20	2	1.7
633	49.6											42.2	5.2	3
634	33.1											59.8	2	5.1
635	97.6											1.6	0.8	
636	95.5											3.3	1.2	
637	90.8											7.6	1.6	
638	82.7											16.5	0.5	0.3
639	65.4	0.1										34.1		0.4
640	49.6											49.3		1.1
641	8.4											90		1.6
642	98.6										0.9	0.2		0.3
643	98.4										1.3			0.3
644	94.4										4.5			1.1
645	89										9			2
646	84					0.4					12.6			3
647	61.5					0.4					31.2			6.9
648	35.1					1.5					51.2			12.2
649	98.6									0.8			0.4	0.2
650	96.7									2			0.8	0.5
651	91.3									4.6			1.3	2.8
652	83.8									10.4			3.4	2.4
653	56.8								5.2		26.2			11.8
654	31.4									48.6			9	11
655										68.7			17.5	13.8
656	99									0.6		0.4		

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
657	97.5									1.8		0.5		0.2
658	94.6									4.1		1		0.3
659	86.2									10.6		2.4		0.8
660	68.8									23.3		6.5		1.4
661	9.3									45.8		42.1		2.8
662										59.8		36.6		3.6
663	98.9								0.8					0.3
664	98.2								1.3			0.1		0.4
665	96								2.7			0.3		1
666	90.3								6.4			0.6		2.7
667	78.1								15.6			1		5.3
668	63.9								26			1.6		8.5
669	35.3								47.9			1.6		15.2
670	98.9					0.9			0.2					
671	97.9					1.8			0.3					
672	95.1					4.3			0.6					
673	91.7					7.3			0.7					0.3
674	82.7					15			1.8					0.5
675	65.5					30.9			1.2					2.4
676	35.6					57.4			4					3
677	98.8					1						0.1		0.1
678	98.2					1.6						0.1		0.1
679	97.5					2.1						0.1		0.3
680	92.7					5.6						0.3		1.4
681	84.2					11.9						0.4		3.5
682	72.9					20.5						1.3		5.3
683	38.6					47.5						1.3		12.6
684	98.7						0.8							0.5
685	97.6						1.6							0.8
686	96.4						2.3							1.3
687	92						5							3
688	85.4						9.2							5.4
689	67.6						21.1							11.3
690	54.2						26.5							19.3
691	97.8			1.4	0.4									0.4
692	96.1			1.6	1.5									0.8
693	93.5			1	3.9									1.6
694	87.2				9.5									3.3
695	75.1				18.2									6.7
696	61.6				26.9									11.5
697	53.5			2	30									14.5

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
698	97.9			2.1										
699	96.2			2.1	1.6									0.1
700	92.9			2	4.7									0.4
701	85.5			2	11.5									1
702	72			4	21.8									2.2
703	51.9			5.3	38.4									4.4
704	26.6			14	51.4									8
705	98.4				1.6									
706	97			1	2									
707	93.4			1.2	5.4									
708	86.5			1.3	12									0.2
709	76.1			2.6	20.8									0.5
710	51.6			5	42.2									1.2
711	31.9			10.7	55.5									1.9
712	95	1	4											
713	93	1.5	5.5											
714	87.2	2.2	10.6											
715	75.8	3.1	20.7											0.4
716	48.3	8.1	42.7											0.9
717	12.5	6.8	79											1.7
718			97											3
719	95.9	0.8	2.9											0.4
720	91.8	1	6.1											1.1
721	88.4	1.6	8.7											1.3
722	78.3	2.5	16.5											2.7
723	52.3	4.8	36.7											6.2
724		8	80											12
725		8.8	76.5											14.7
726	96.8	0.7	1.8											0.7
727	94	0.8	4.1											1.1
728	89.4	1.3	6.9											2.4
729	82.1	2.1	11.6											4.2
730	65.5	4.5	22											8
731		21.4	61											17.6
731	22		56											22
CG01	99.5												0.1	0.4
CG02	99												0.2	0.8
CG03	98.1									0.3			0.3	1.3
CG04	96.9									0.5			0.4	2.2
CG05	95.6									0.9			0.6	2.9
CG06	95.3									1.2			0.4	3.1

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
CG07	93.7									1.6			0.5	4.2
CG08	92.2									2.2			0.5	5.1
CG09	89.8									2.8			0.8	6.6
CG10	81.5									5.5				13
CG11	79.5									6.1			1.6	12.8
WG01	98.9	0.2	0.1											0.8
WG02	98.6	0.1	0.1											1.2
WG03	97.8		0.1											2.1
WG04	96.4				0.1									3.5
WG05	94.9				0.1									5
WG06	94.1				0.4							0.1		5.4
WG07	92.7				0.7							0.2		6.4
WG08	90.7				0.9							0.4		8
WG09	88.3				1.2							0.8		9.7
WG10	85.8				1.4							0.8		12
WG11	81.1				2							1.4		15.5
BK02	54.6	8.8										1.5		35.1
BK03	45.5										2.8		15.6	36.1
BK04	37.7		24.6									6.5	1	30.2
BK05	57.2					8.3					0.5			34
BK06	42.6							2			22.3			33.1
7401	97.1	2.3			0.6									
7404	74.8	24.4				0.8								
7406	50	46.9		2.6										0.5
7411	78.7	15.5				5.2								0.6
7412	60	4.5	32.5											3
7416	63.5	17.5				19								
7418	54.6	4			38.2									3.2
7419	52			41.8						6.2				
7420	26			27.2		39.8								7
7423	80				14.5		4.6							0.9
7425	52.4			13		32.1								2.5
7427	14.2	14.1		65.8										5.9
7432	78.3	1				17.7								3
7437	93.7					4.1							2.2	
7439	87.3					9.3						2.9		0.5
7440	80.3							13.8					3	2.9
7442	56.3							24.7	19					
7444	93.7					3.7						2.6		
7446	87.2					6.2					6.6			
7453	90.6									6.5			2.4	0.5

Waterbased Flexo Pantone Formulations

PMS	000	003	005	006	007	008	009	010	011	012	013	014	015	016
	Trans White	Yellow	Orange 021	Warm	Red	Rubine	Rhod Red	Purple	Violet	Blue 072	Reflex Blue	Process Blue	Green	Black
7459	84.2										3	10.5		2.3
7473	77	5.1										15.5		2.4
7481	41	12											47	
7489	71.6	18.4										8.2		1.8
7496	28.2	42.5											18.3	11
7502	92.3	4.5		1.7										1.5
7505	71.1	9		7.4										12.5
7510	73.1	16.3		8										2.6
7516	54.6	14.2		22.5										8.7
7523	72.5	4.7			17									5.8
7530	92.8	0.25	1.45											5.5
7537	95	0.2											1.6	3.2
9320	99				1									